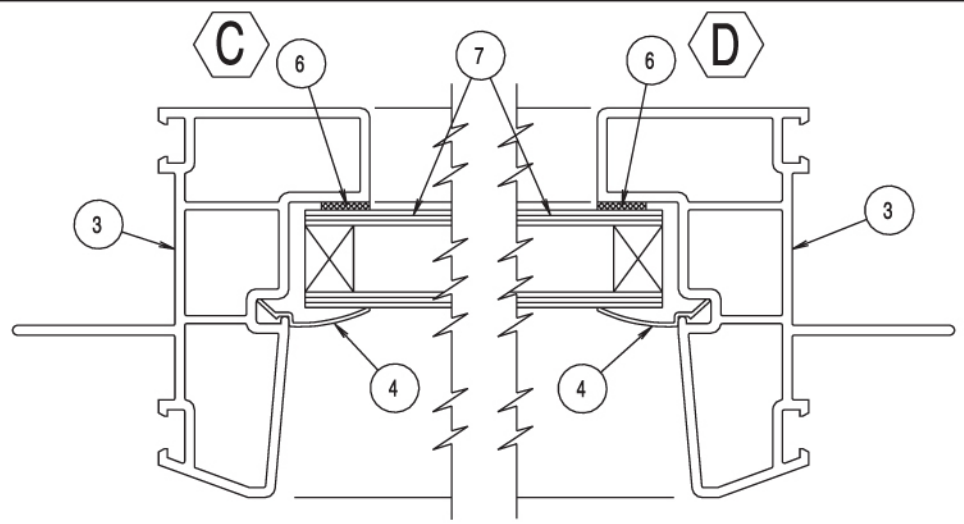
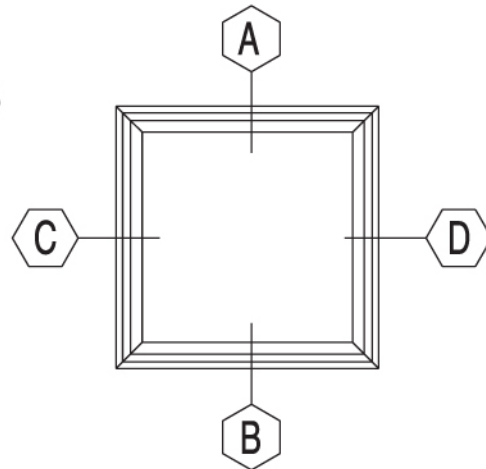


VERTICAL SECTION



HORIZONTAL SECTION



EXTERIOR ELEVATION

BILL OF MATERIALS

ITEM No.	SUPERIOR PART No.	NAME AND DESCRIPTION	OPERATION DWG No.	QTY
1	86-20	HEAD NAIL-ON MAIN FRAME		1
2	86-20	SILL NAIL-ON MAIN FRAME		1
3	86-20	JAMBS NAIL-ON MAIN FRAME		2
4	66-07	GLAZING BEAD		4
5	66-32	SETTING BLOCK		2
6	46-98C	WET GLAZING SEALANT		2xW 2xH
7		I/G UNIT		1

MOTION WINDOWS & GLASS PRODUCTS

LOS ANGELES
CALIFORNIA

DIVISION MOTION WINDOWS & GLASS PRODUCTS

TYPICAL LAYOUT - DUAL GLAZED PICTURE WINDOW
SERIES 8602 NAIL-ON FRAME

DRAWN BY: MT	SCALE: 1:1	DRAWING No. 8602
CHECKED BY:	DATE: 3/17/95	REVISION: "B" 01/10/01